



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
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C3-C-9

Job Sheet 198322



Part No: C3-C-9

Job Qty: 6 pcs

Part Name: Bumper



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 7/25/19

Job Tracking No:

Created By: Jennifer Renwick

Due Date: 8/12/19

Description:

Type: Stock

Note: DWG C3-C Rev J IPP Rev A 18.03.28 New issue DP Verify DD/IPP Rev. B 19.04.25 drawing revision DP Verify DD/IPP Rev. C 19.05.03 drawing revision DP Verify DD/IPP Rev. D 19.07.23 drawing update DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	NV5000 - 1	6 pcs	8/12/19	8/12/19	1.00	6.00	NV5000 - 1		J.C.L
							NV5000 - 2		
110	QC 2	6 pcs	8/12/19	8/12/19	0.00	0.00	QC 2 - 1		
							QC 2 - 12		
							QC 2 - 14		
							QC 2 - 17		
							QC 2 - 19		
							QC 2 - 2		
							QC 2 - 20		
							QC 2 - 22		
							QC 2 - 23		
							QC 2 - 25		
							QC 2 - 32		J.C. ~ 19.07.27
							QC 2 - 33		
							QC 2 - 35		
							QC 2 - 39		
							QC 2 - 4		
							QC 2 - 40		
							QC 2 - 44		
							QC 2 - 45		
							QC 2 - 48		
							QC 2 - 49		
							QC 2 - 50		
							QC 2 - 51		
							QC 2 - 52		
							QC 2 - 57		
							QC 2 - 62		
							QC 2 - 63		
							QC 2 - 8		
							QC 2 - 66		
							QC 2 - 64		
							QC 2 - 65		
							QC 2 - 5		
							QC 2 - 71		
							QC 2 - 73		
							QC 2 - 69		
120	QC 8	6 pcs	8/12/19	8/12/19	0.00	0.00	QC 8 - 12		
							QC 8 - 14		
							QC 8 - 17		
							QC 8 - 20		

Date: 07/27/19

Plex 7/25/19 10:45 AM Dart.Renwick.Jennifer



Dart Aerospace Ltd.
1270 Aberdeen Street
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CANADA
TEL.: 1 613 632-5200
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Container No: S200879



Part: C3-C-9

Job No: 198322

Serial No/Batch: S200879

Revision: J

Inspector:

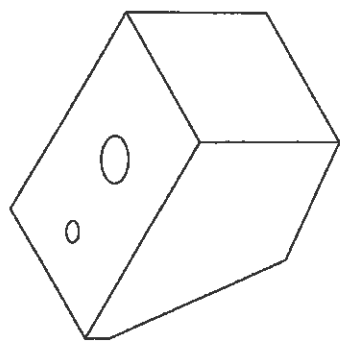
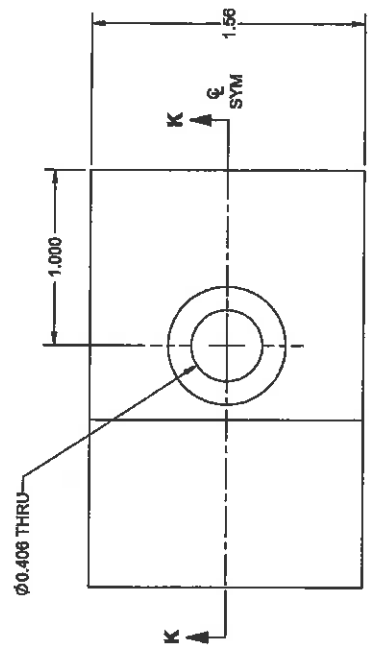
Exp Date:

Instructions:

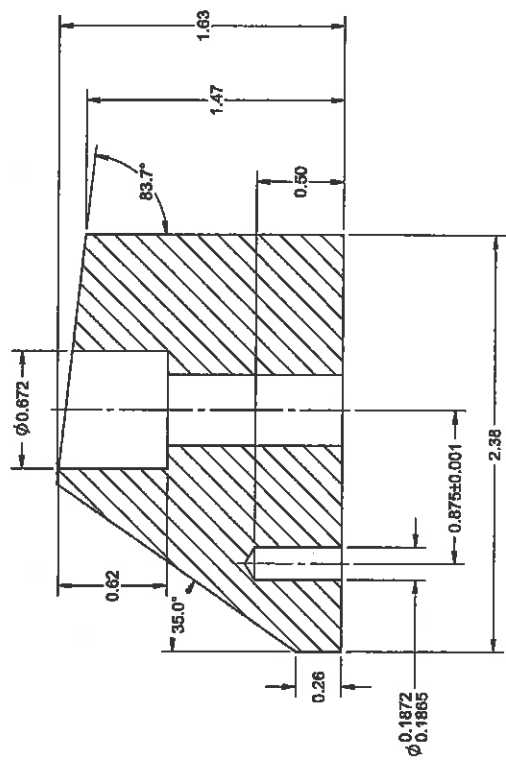
			QC 8 - 25	
			QC 8 - 3	
			QC 8 - 32	
			QC 8 - 33	
			QC 8 - 35	
			QC 8 - 39	
			QC 8 - 4	
			QC 8 - 44	
			QC 8 - 45	
			QC 8 - 49	
			QC 8 - 58	
			QC 8 - 8	A. 19-07-29
			QC 8 - 9	
			QC 8 - 68	
			QC 8 - 67	
			QC 8 - 1 (A)	
			QC 8 - 47	
			QC 8 - 40	
			QC 8 - 52	
			QC 8 - 23	
			QC 8 - 57	
130 Packaging 3-1 - Stock - B4B 6 pcs	8/12/19	0.00 0.00	Packaging 3 - 1 - B4B	
			Packaging 3 - 2 - B4B	DAS
			Packaging 3 - 3 - B4B	28
			Packaging 3 - 4 - B4B	9-89
			Packaging 3 - 5 - B4B	DAS
140 QC 21 - SA 6 pcs	8/12/19	0.00 0.00	QC 21 - SA - 21	21
			QC 21 - SA - 70	9-89
Part Op 100 - 1-Machine as per folio FC <u>778</u> FOLIO REV: <u>AA</u> DWG REV: <u>3</u> 2-Debur Descriptions: 110 - QC2- Inspect parts off machine FA/FAIB 120 - QC8- Inspect parts - second check 130 - .Identify as per dwg & Stock Location: _____ 140 - QC21- Final Inspection - Work Order Release				
Job BOM				
Part / Item	Component Name	Quantity	Operation	Container
8702K624	Slippery UHMW Polyethylene Bar, Black, 2" Wide, 2" Thick	1.2900 ft (.215 ea)	100-NV5000 - 1	S178517
Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
100-NV5000 - 1	8702K624	1	1	0
Part Specifications				
Specifications could not be found.				

Plex 7/25/19 10:45 AM Dart.Renwick.Jennifer

1 2 3 4 5 6 7 8



C3-C-9 BUMPER



SECTION K-K

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 198322

NOTES:

- 1) MATERIAL: UHMW
- 2) HEAT TREAT: N/A
- 3) FINISH: N/A
- 4) TOLERANCES: XX = $\pm 0.1"$ / $\pm 1^\circ$
XXX = $\pm 0.01"$ / $\pm 0.5^\circ$
XXXX = $\pm 0.005"$ / $\pm 0.1^\circ$
XXXXX = $\pm 0.0005"$ / $\pm 0.05^\circ$
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = $\pm 0.005"$
- 5) UNITS: INCHES UNLESS OTHERWISE NOTED
- 6) REMOVE ALL SHARP EDGES AND BURRS
- 7) IDENTIFICATION: N/A

DESIGN	VM	DART AEROSPACE LTD	REV. J
DRAWN	VM	HAWKESBURY, ONTARIO, CANADA	SHEET 11 OF 11
CHECKED	KPT	TOOL PART #	SCALE NTS
MFG. APPR.	JFC	C3-C	NTS
APPROVED	WJ	TITLE	C3 CAGE
DATE	2019-07-10		

